

## DULUX PLASTER PRIMER

### TECHNICAL DATA SHEET

Version 4 – 2021 JUNE

THIS ISSUE SUPERSEDES ALL PREVIOUS PUBLICATIONS

### PRODUCT DESCRIPTION

A solvent based primer for new dry interior and exterior porous surfaces.

### PRODUCT USES

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- Interior and Exterior primer for porous alkaline surfaces such as brick, concrete, cement plaster and fibre cement.
- Excellent sealer for smooth dry interior gypsum plaster and all types of composite boarding.

### FEATURES AND BENEFITS

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- Versatile high solids plaster primer.
- Pigmented white - time saving when top coating.
- Combines good alkali resistance with excellent sealing properties.
- Serves as a sealer and primer.
- Provides good substrate adhesion, can be over-coated with solvent-based and water-based Undercoats and Decorative Topcoats.

### PRODUCT INFORMATION

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<b>Appearance</b>	Matt
<b>Colour</b>	White
<b>Binder Type</b>	Modified Alkyd
<b>Density at 23°C</b>	Approx. 1.57
<b>Solids Content</b>	By weight: Approx. 77% By volume: Approx. 55%
<b>Packaged Viscosity</b>	Viscosity at 23°C: Approx. 75 KU
<b>Spreading Rate</b>	Approx. 9m <sup>2</sup> -11m <sup>2</sup> per litre depending on surface porosity, profile and application method
<b>Recommended DFT per coat</b>	Min. 45µm. Max. 55µm.
<b>Recommended WFT per coat</b>	Min. 80 µm. Max. 100 µm
<b>Flash Point</b>	37°C

## DULUX PLASTER PRIMER

### APPLICATION INFORMATION

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Mixing	Stir until homogeneous with a flat paddle
Application Surface conditions	Surface Temperature between 10 - 35°C Relative Humidity between 10 - 85 % OR 2°C above dew point minimum.
Application methods	Brush, roller or spray application
Thinner	Thinning not recommended. Ready for use after thorough stirring for brush and roller applications. Mineral Turpentine if required for spraying to maximum of 5 - 10% of product volume.
Drying Time	Touch dry 4 hours at 23°C.
Recoating Time	18 hours at 23°C (Drying times will be extended during cold, wet or humid conditions)
Cleaning of equipment	After use, remove as much product as possible, and then clean immediately with <b>Dulux Pre-Paint Brush Cleaner Degreaser</b> or Mineral Turpentine.
Substrates	Correctly prepared cement plaster, gypsum plaster, brick concrete, fibre cement and composite boarding.
Precautions:	Do not apply during cold (below 10°C) or wet weather. Not suitable as a primer for metal surfaces. Polystyrene products e.g. cornice & mouldings should not be primed with <b>Dulux Plaster Primer</b> . Prime with 1 coat <b>Dulux Supergrip</b> which is water based, 2 coats required if a non-solvent free enamel topcoat will be applied. Not suitable for direct application to powdery or friable surfaces whether previously painted or not. Not designed to withstand natural weathering. It should be recoated in 2 to 3 days. If left uncoated for extended periods, sanding will be required before application of the topcoat.
Coats Required	New work 1 coat, a 2 <sup>nd</sup> coat may be required on very absorbent surfaces
Top Coating	Can be over coated with most Dulux decorative finishes.

### SURFACE PREPARATION

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Plaster sand should comply with SABS 1090 requirements. Plaster mix must be applied at a minimum thickness of 10mm, curing to a hard and sound finish, free of soft and friable material. MPA strength must comply with SABS 0164-1 (10MPa=2, 6:1 and 5MPa=4:1). Ensure that surfaces are sound and free from dust, oil, grease, dirt, and debris. Remove whatever powdery residues can be brushed off with a stiff brush. Surfaces must be thoroughly dry - no more than 12% moisture content.

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### SURFACE PREPARATION

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#### NEW SURFACES

##### **Cement Plaster (non-friable), Composite Boarding and Fibre Cement**

- Fresh cement plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather.
- For very absorbent surfaces more than one coat **Dulux Plaster Primer** could be required to achieve correct binding and sealing properties.

##### **Gypsum Plaster - Interior**

- Newly applied Gypsum Plaster can present variable surface finishes based on the application method, the quality and type of gypsum plaster used. This can present variability in the finish of the applied gypsum in terms of surface hardness, texture and porosity. This may require added attention during priming.
- Ensure the gypsum plaster is sound and non-friable, applied and cured as per the manufacturer's specifications
- If the gypsum is sound, apply a single coat **Dulux Plaster Primer**
- As gypsum plaster is a very porous surface, absorption of the applied plaster primer may occur. To test for this, wipe a black cloth over the dried applied **Dulux Plaster Primer** to test its integrity. If a white residue is found on the back of the cloth, apply 1 to 2 further coats of the respective **Dulux Plaster Primer** applied, to achieve the correct binding and sealing properties.

After wiping down the gypsum plaster, no chalky powder should remain on the surface.

##### **Concrete**

- Remove any uncured cement, grease, and mould-release agents by high-pressure water blast, or wash with a strong sugar soap/water solution. Rinse off thoroughly with clean water and allow drying.

#### PREVIOUSLY PAINTED SURFACES

##### **Old Paint in Poor Condition**

- Completely remove all loose and flaking paint.
- Remove oil, grease dirt or any other contaminants with **Dulux Pre-Paint Sugar Soap**/water solution and allow drying.
- Friable surfaces must be removed and repaired.
- Chalked surfaces must be thoroughly brushed or prepared with high pressure water cleaning. NOTE: While this product can be used for sealing exterior chalked or slightly friable surfaces, will it not penetrate thick layers of powdery material. **Dulux Bonding Liquid**, which is un-pigmented, is preferred as it has the ability to penetrate further into the surface.
- Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 4:1 water/chlorine, or 4:1 water/sodium hypochlorite. Ensure that the

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### SURFACE PREPARATION

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#### PREVIOUSLY PAINTED SURFACES

areas are completely saturated, allow the solution to react for a minimum of 4 hours. Rinse the complete wall surface thoroughly with clean water and allow drying.

- Prime all exposed areas. For very absorbent surfaces more than one coat **Dulux Plaster Primer** could be required to achieve correct binding and sealing properties.

#### FILLING

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Fill all imperfections with the appropriate **Dulux Pre-Paint Filler** and spot prime filled areas with **Dulux Plaster Primer** or **Dulux Trade Alkali Resistant Primer** once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.

#### HEALTH AND SAFETY INFORMATION

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This product contains no added lead. Avoid contact with skin or eyes. Keep out of reach of children. If accidentally swallowed, seek medical advice immediately and show this container to the doctor. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding should be used wherever possible

If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used. Do not empty into drains or watercourses.

Ensure good ventilation during application and drying. It is recommended to use suitable protective clothing and equipment. To avoid the risk of spillage, always store and transport containers in a secure upright position. Refer to Material Safety Data Sheet for complete information.

#### ADDITIONAL INFORMATION

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Packaging	1lt, 5Lt
Storage Conditions	Store under cool dry conditions away from direct sunlight, heat and extreme cold.
Disclaimers	Colour references are as accurate as modern printing will allow

## DULUX PLASTER PRIMER

### TDS STANDARD DISCLAIMER

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The recommendations contained herein are given in good faith and meant to guide the specifier or user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Dulux control.

Important Note; Technology may change with time, necessitating changes to this Technical Data Sheet (TDS).

It is the responsibility of the user to ensure that the latest TDS is being used for reference. Dulux Technical Data Sheets are available on our website [www.dulux.co.za](http://www.dulux.co.za) or please contact: Dulux On-Line on 0860 330 111. Email [ZA.Helpline@akzonobel.com](mailto:ZA.Helpline@akzonobel.com)

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