

## BERGERMASTER CONTRACTOR GLOSS ENAMEL

### TECHNICAL DATA SHEET

Version 2 – 2019 APRIL

THIS ISSUE SUPERSEDES ALL PREVIOUS PUBLICATIONS

### PRODUCT DESCRIPTION

Economical hardwearing high gloss finish

### PRODUCT USES

- Suitable for use on all interior and exterior trim or walls, providing excellent durability.

### FEATURES AND BENEFITS

- One product convenience for interior/exterior use.
- High gloss finish.
- Easy to keep clean – low dirt retention.
- Easy to apply and smooth appearance.
- Excellent durability – tough and hardwearing.

### PRODUCT INFORMATION

<b>Appearance</b>	High Gloss
<b>Colour</b>	White only
<b>Binder Type</b>	Alkyd
<b>Density at 23°C</b>	Approx. 1.04
<b>Solids Content</b>	By weight: Approx. 37% By volume: Approx. 25%
<b>Packaged Viscosity</b>	Viscosity at 23°C: Approx. 70KU
<b>Spreading Rate</b>	Approx. 8 - 10m <sup>2</sup> per litre depending on surface porosity, profile and application method.
<b>Recommended DFT per coat</b>	Min. 25µm. Max. 35µm.
<b>Recommended WFT per coat</b>	Min. 100µm. Max. 110µm
<b>Flash Point</b>	37°C

### APPLICATION INFORMATION

Mixing	Stir until homogeneous with a flat paddle.
Application Surface conditions	Surface Temperature between 10 - 35°C. Relative Humidity between 10 - 85 % OR 2°C above dew point minimum.
Application methods	Brush, Roller (short-nap mohair or foam), or airless spray.
Thinner	Thinning not recommended. Ready for use after thorough stirring.

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### APPLICATION INFORMATION

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Drying Time	Surface dry 4 hours at 23°C.
Recoating Time	18 hours at 23°C (Drying times will be extended during cold, wet or humid conditions.)
Cleaning of equipment	After use, remove as much product as possible, and then clean immediately with <b>Dulux Pre-Paint Brush Cleaner Degreaser</b> or Mineral Turpentine.
Substrates	Suitable for cement plaster, gypsum plaster, concrete, fibre cement ceiling boards, PVC, galvanised iron, mild steel & iron and wooden surfaces provided that appropriate preparation and priming is carried out.
Precautions:	Do not apply during cold (below 10°C) or wet weather. Do not apply directly to bare metal surfaces. Not suitable for direct application to powdery or friable surfaces whether previously painted or not. Do not clean the surface within 7 days of applying.
Coats Required	Apply two to three finishing coats to new surfaces to achieve a continuous closed film and solid colour.

### SURFACE PREPARATION

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Plaster sand should comply with SABS 1090 requirements. Plaster mix must be applied at a minimum thickness of 10mm, curing to a hard and sound finish, free of soft and friable material. MPA strength must comply with SABS 0164-1 (10MPA=2, 6:1 and 5MPA=4:1). Ensure that surfaces are sound and free from dust, rust, oil, grease, dirt, and debris. Surfaces must be thoroughly dry - no more than 12% moisture content.

### NEW SURFACES

#### **Cement Plaster (non-friable), Composite Boards and Fibre Cement**

- Fresh plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather.
- Plaster sand to comply with SABS 1090 requirements. Plaster mix must have a minimum thickness of 10mm, free from soft and friable material and comply with SABS 0164-1 for strength (MPA).
- Spot-prime metal strips and nail heads with appropriate metal primer.
- Prime with **Bergermaster Water Based Plaster** or **Dulux Plaster Primer**.
- For very absorbent surfaces more than one coat of selected primer could be required to achieve correct binding and sealing properties.
- For best paint system performance follow primer with 1 full coat **Dulux Universal Undercoat**.

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### SURFACE PREPARATION

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#### NEW SURFACES

##### Gypsum Plaster - Interior

- Newly applied Gypsum Plaster can present variable surface finishes based on the application method, the quality and type of gypsum plaster used. This can present variability in the finish of the applied gypsum in terms of surface hardness, texture and porosity. This may require added attention during priming.
- Ensure the gypsum plaster is sound, non-friable, applied and cured as per the manufacturer's specifications.
- After wiping down the gypsum plaster, no chalky powder should remain on the surface.
- If the gypsum is sound, apply a single coat **Bergermaster Water Based Plaster Primer** or **Dulux Bonding Liquid**.
- As gypsum plaster is a very porous surface, adsorption of the applied plaster primer or bonding liquid may occur. To test for this, wipe a black cloth over the dried applied **Bergermaster Water Based Plaster Primer** or **Dulux Bonding Liquid** to test its integrity. If a white residue is found on the back of the cloth, apply 1 to 2 further coats of the respective **Bergermaster Water Based Plaster Primer** or **Dulux Bonding Liquid** applied to achieve the correct binding and sealing properties.

##### Concrete

- Remove any uncured cement, grease, and mould release agents by high-pressure water blast, or wash with a strong solution of **Dulux Pre-Paint Sugar Soap** /water solution. Rinse off thoroughly with clean water and allow drying.
- For best paint system performance prime with one full coat **Bergermaster Water-Based Plaster Primer** or **Dulux Plaster Primer**
- For best paint system performance follow primer with 1 full coat **Dulux Universal Undercoat**.

##### Galvanised Iron, Aluminium and all non-ferrous metals (non-roof sheeting)

- For unpainted but weathered galvanised iron - Remove all loose rust and scale by means of wire brushing, sanding, chipping, or mechanical scouring - down to bright metal.
- Remove all traces of temporary protective coating, dirt, grease, salts and zinc corrosion (white rust) from the surface with **Dulux Galvanised Iron Cleaner**. Ensure complete removal of **Dulux Galvanised Iron Cleaner** by rinsing with running water. A water-break free surface indicates thorough cleaning - running water should not form droplets. If a water-break free surface was not achieved, repeat the cleaning process. Prime immediately after cleaning.
- Prime with one to two coats **Dulux Galvanised Iron Primer**, depending on the severity of the conditions. Two coats recommended for coastal conditions.
- For best paint system performance follow primer with 1 full coat **Dulux Universal Undercoat**.

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### SURFACE PREPARATION

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#### NEW SURFACES

##### Mild Steel and Iron

- Inspect shop-primer thoroughly for damage by installation. All rust, scale and dirt must be removed by scraping or with steel wire brushes, and then thoroughly sand with medium grit sandpaper and finish with fine grit sandpaper - down to a bright metal finish. Ensure that the sanded areas are dry and free of grease and dust. A solvent wash (rags dipped in lacquer thinner) may be used. Change the rags frequently. Allow drying.
- Prime with one to two coats **Dulux Steel Primer**, depending on the severity of the conditions. Two coats recommended for coastal conditions.
- For best paint system performance follow primer with 1 full coat **Dulux Universal Undercoat**.

##### Rigid PVC Surfaces

- Lightly sand surfaces to improve adhesion. Clean and degrease with **Dulux Pre-Paint Sugar Soap**/water solution. Rinse thoroughly with water and allow drying.
- Prime with one coat **Dulux Supergrip**

##### Wooden Surfaces

- Timber treated with borer- or fire retardant may cause slow drying (consult supplier).
- Treat knots in timber with Knotting Agent.
- Spot prime nail heads with **Dulux Steel Primer**.
- Special attention must be given to painting the end grain to avoid moisture penetration - apply a second coat after 10 - 20 minutes.
- Prime with one coat **Dulux Wood Primer**. Two coats may be required for very absorbent wood. Alternatively, timber surfaces can be primed with **Dulux Supergrip** to support a water based paint system.
- For best paint system performance follow **Dulux Wood Primer** with 1 full coat **Dulux Universal Undercoat**.

#### PREVIOUSLY PAINTED SURFACES

##### Good Condition, not powdery

- Remove any loose and flaking paint back to a sound substrate and firm edges by scraping and sanding.
- Clean surfaces with **Dulux Pre-Paint Sugar Soap** /water solution to remove all surface contaminants and chalky residue, rinse with clean water to remove all traces of the **Dulux Pre-Paint Sugar Soap** treatment and allow drying out. For exterior application can high pressure water jet cleaning be used as an alternative to the **Dulux Pre-Paint Sugar Soap** treatment.
- Spot prime bare exposed substrates with appropriate primer.
- Enamel surfaces need to be sanded to a matt finish to aid adhesion before commencing with the **Dulux Pre-Paint Sugar Soap** /water solution treatment.

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### SURFACE PREPARATION

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#### PREVIOUSLY PAINTED SURFACES

##### Old Paint in Poor Condition

- Completely remove all loose and flaking paint.
- Remove oil, grease dirt or any other contaminants with **Dulux Pre-Paint Sugar Soap**/water solution and allow drying.
- Friable surfaces must be removed and repaired.
- Chalked surfaces must be thoroughly brushed or prepared with high pressure water cleaning. NOTE: **Dulux Bonding Liquid**, which is un-pigmented, is preferred as alternative to **Bergermaster Water Based Plaster Primer** for correctly prepared chalky surfaces (non-friable) as it has the ability to penetrate further into the surface.
- Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 4:1 water/chlorine, or 4:1 water/sodium hypochlorite. Ensure that the areas are completely saturated, and allow the solution to react for a minimum of 4 hours. Rinse the complete surface thoroughly with clean water and allow drying.
- Prime all exposed substrates as per new surfaces.

### FILLING

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Fill all imperfections with the appropriate **Dulux Pre-Paint** filler and spot prime filled areas with **Dulux Plaster Primer** once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.

### HEALTH AND SAFETY INFORMATION

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Solvent based paints are flammable.

This product contains no added lead. Avoid contact with skin or eyes. Keep out of reach of children. If accidentally swallowed, seek medical advice immediately and show this container to the doctor. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding should be used wherever possible.

If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used. Do not empty into drains or watercourses.

Ensure good ventilation during application and drying. It is recommended to use suitable protective clothing and equipment. To avoid the risk of spillage, always store and transport containers in a secure upright position. Refer to Material Safety Data Sheet for complete information.

### ADDITIONAL INFORMATION

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Packaging	5Lt, 20Lt
Storage Conditions	Store under cool dry conditions away from direct sunlight, heat and extreme cold.

## BERGERMASTER CONTRACTOR GLOSS ENAMEL

### ADDITIONAL INFORMATION - Continue

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#### Disclaimers

Colour references are as accurate as modern printing will allow. Please refer to the in-store stripe cards for an accurate representation of the colour.

Among others, the following factors may affect final colour appearance: product sheen and texture, colour and light reflections, application, surface texture and preparation.

For best colour and sheen consistency, it is advisable to use containers of the same batch number, to mix different batches together in a large container, or to finish in a corner before starting a new container.

### TDS STANDARD DISCLAIMER

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The recommendations contained herein are given in good faith and meant to guide the specifier or user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Dulux control.

Important Note; Technology may change with time, necessitating changes to this Technical Data Sheet (TDS).

It is the responsibility of the user to ensure that the latest TDS is being used for reference. Dulux Technical Data Sheets are available on our website [www.duluxtrade.co.za](http://www.duluxtrade.co.za) or please contact: Dulux On-Line on 0860 330 111. Email [ZA.Helpline@akzonobel.com](mailto:ZA.Helpline@akzonobel.com)

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