

### TECHNICAL DATA SHEET

Version 2 – 2018 AUGUST THIS ISSUE SUPERSEDES ALL PREVIOUS PUBLICATIONS

#### PRODUCT DESCRIPTION

Premium quality exterior mid-sheen finish with outstanding dirt resistance, flexibility and increased spread rate.

### PRODUCT USES

- Suitable for cement plaster, gypsum plaster, concrete, fibre cement, composite boarding, previously painted surfaces, mild steel & iron, galvanised iron and wooden surfaces provided that the appropriate preparation and priming is carried out.
- Also suitable for interior bathroom and kitchen ceilings where added mould resistance is required.

#### **FEATURES AND BENEFITS**

- The special emulsion system gives outstanding water and dirt resistance.
- Excellent exterior durability flexibility and adhesion to sound cement plaster.
- Exceptional Spreading Rate of 12 14 square metres per litre.
- Inherent mould resistant properties (Mouldex) prevent the growth of fungus.
- Rapid Drying fast recoating time and labour saving.
- Low VOC.

### PRODUCT INFORMATION

**Appearance** Mid-sheen

**Colour** White and colours from the Dulux Colour System in Pastel

Base 7, Medium Base 8 and Deep Base 9

Binder Type Modified Acrylic

Density at 23°C Approx. 1.29

Solids Content By weight: Approx. 48%

By volume: Approx. 36%

Packaged Viscosity Viscosity at 23°C: Approx. 110 KU

**Spreading Rate** Approx. 12m<sup>2</sup> -14m<sup>2</sup> per litre depending on surface porosity,

profile and application method.

Recommended DFT per coat Min. 25μm. Max. 35μm. Recommended WFT per coat Min. 70μm. Max. 100μm

Flash Point Non-flammable
VOC Level Max 25g/L (tinted)





### APPLICATION INFORMATION

Mixing Stir until homogeneous with a flat paddle.

Application Surface conditions Surface Temperature between 10 - 35°C. Relative Humidity

between 10 - 85 % OR 2°C above dew point minimum.

Application methods Brush, roller or airless spray.

Thinner Thinning not recommended. Ready for use after thorough

stirring.

Drying Time Touch dry 30 minutes at 23°C.

Recoating Time 4 hours at 23°C (Drying times will be extended during cold,

wet or humid conditions.)

Cleaning of equipment After use, remove as much product as possible, and then

clean immediately with water.

Substrates Suitable for cement plaster, gypsum plaster, concrete, fibre

cement, composite boarding, mild steel & iron, galvanised iron, and wooden surfaces if appropriate preparation is

carried out.

Precautions Do not apply during cold (below 10°C) or wet weather.

Do not apply directly to bare metal surfaces.

Not suitable for direct application to powdery or friable

surfaces whether previously painted or not.

Essentially a wall coating. For areas subject to continual handling/soiling, e.g. door frames, use **Dulux Trade Eggshell Enamel** or **Dulux Trade Pearlglo Non-Drip** 

Enamel or Dulux Pearlglo Water Based.

The application of **Dulux Trade Weathershield** to interior is

limited to bathroom and kitchen.

When used as a direct application to cement, concrete or fibre cement, overcoat with a minimum of 2 finishing coats

Do not clean surface within 7 days of applying.

Coats Required Apply two to three finishing coats to new surfaces to achieve

a continuous closed film and solid colour. (Dependant on

substrate type, condition and choice of colour).

## SURFACE PREPARATION

Plaster sand should comply with SABS 1090 requirements. Plaster mix must be applied at a minimum thickness of 10mm, curing to a hard and sound finish, free of soft and friable material. MPA strength must comply with SABS 0164-1 (10MPA=2, 6:1 and 5MPA=4:1).

Ensure that surfaces are sound and free from dust, oil, grease, dirt, and debris. Surfaces must be thoroughly dry - no more than 12% moisture content.





### SURFACE PREPARATION

## **NEW SURFACES**

## Cement Plaster (non-friable), Concrete and Fibre Cement

- Fresh cement plaster should be allowed 1 week drying for every 5mm thickness; and longer in cold or damp weather.
- Ensure that concrete is fully cured and sound. Remove any uncured cement, grease, and mould release agents by high-pressure water blast, or wash with a strong solution of **Dulux Pre-Paint Sugar Soap**. Rinse off thoroughly with clean water and allow drying.
- Spot-prime metal strips and nail heads with the appropriate metal primer.
- Premium Prime with one coat Dulux Trade Alkali Resistant Primer or Dulux Trade
   Plaster Primer or Dulux Plaster Primer or Self Priming Dulux Trade Weathershield,
   thinned up to 10% with water to aid absorption.
- For very absorbent surfaces more than one coat of primer may be required to achieve correct binding and sealing properties.

# Gypsum Plaster (non-friable) and Composite Boarding

- Ensure the gypsum plaster is sound and non-friable and cured as per the manufactured of the gypsum plaster specifications.
- Spot-prime metal strips and nail heads with the appropriate metal primer.
- Apply one coat Dulux Trade Alkali Resistant Primer or Dulux Plaster Primer. Very absorbent surfaces i.e. gypsum plaster could require more primer coats to achieve correct binding and sealing properties.

#### Mild Steel and Iron

- Inspect shop-primer thoroughly for damage by installation. All rust, scale and dirt must
  be removed by scraping or with steel wire brushes, and then thoroughly sand with
  medium grit sandpaper and finish with fine grit sandpaper down to a bright metal finish.
  Ensure that the sanded areas are dry and free of grease and dust. A solvent wash (rags
  dipped in lacquer thinner) may be used. Change the rags frequently. Allow drying.
- Prime with one to two coats Dulux Trade Steel Primer or Dulux Steel Primer or for abrasive blast clean to Sa2½ prime with one or two coats Dulux Trade Corrocote 3 Metal Etch Primer depending on the severity of the conditions. Two coats recommended for coastal conditions.
- For best paint system performance follow primer with Dulux Trade Universal
   Undercoat or Dulux Universal Undercoat before applying the selected finishing coat.

# Galvanised Iron (non-roof sheeting), Aluminium, all Non-ferrous Metals

Remove all traces of temporary protective coating, dirt and grease from the surface with
 Dulux Galvanised Iron Cleaner. Ensure complete removal of Dulux Galvanised Iron
 Cleaner by rinsing with running water. A water-break free surface indicates thorough
 cleaning - running water should not form droplets. If a water-break free surface was not
 achieved, repeat the cleaning process. Prime immediately after cleaning.





#### SURFACE PREPARATION

## **NEW SURFACES**

# Galvanised Iron (non-roof sheeting), Aluminium, all Non-ferrous Metals - Continue

Prime with one to two coats Dulux Trade Corrocote 1 Metal Etch Primer or Dulux
 Trade Corrocote 3 Metal Etch Primer, or Dulux Galvanised Iron Primer, depending
 on the severity of the conditions. Two coats recommended for coastal conditions

# **PVC Gutters and Downpipes**

- Sand well to improve adhesion. Ensure surface is clean and dry.
- Prime with one full coat Dulux Trade Corrocote 1 Metal Etch Primer or Dulux Supergrip.

## **Wooden Surfaces (doors only)**

- Timber treated with borer- or fire retardant may cause slow drying (consult supplier).
- Treat knots in timber with Knotting Agent.
- Spot prime nail heads with **Dulux Trade Steel Primer**.
- Special attention must be given to painting the end grain to avoid moisture penetration apply a second coat after 10 20 minutes.
- Prime with one coat **Dulux Wood Primer**. Two coats may be required for very absorbent wood. Alternatively, timber surfaces can be primed with **Dulux Supergrip** to support a water based paint system.
- For best paint system performance follow Dulux Wood Primer with Dulux Trade
   Universal Undercoat or Dulux Universal Undercoat before applying the selected
   finishing coat.

### PREVIOUSLY PAINTED SURFACES

## **Good Condition, not powdery**

- Remove any loose and flaking paint back to a sound substrate and firm edges by scraping and sanding.
- Clean surfaces with Dulux Pre-Paint Sugar Soap /water solution to remove all surface
  contaminates and chalky residue, rinse with clean water to remove all traces of the
  Dulux Pre-Paint Sugar Soap treatment and allow drying out. For exterior application
  high pressure water jet cleaning can be used as an alternative to the Dulux Pre-Paint
  Sugar Soap treatment.
- Spot prime bare exposed substrates with appropriate primer.
- Enamel surfaces need to be sanded to a matt finish to aid adhesion before commencing with the Dulux Pre-Paint Sugar Soap /water solution treatment. Apply a coat of Dulux Trade Universal Undercoat or Dulux Universal Undercoat.





### SURFACE PREPARATION

# PREVIOUSLY PAINTED SURFACES

#### **Old Paint in Poor Condition**

- Completely remove all loose and flaking paint.
- Remove oil, grease dirt or any other contaminants with Dulux Pre-Paint Sugar Soap/water solution and allow drying.
- Friable surfaces must be removed and repaired.
- Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 4:1 water/chlorine, or 4:1 water/sodium hypochlorite. Ensure that the areas are completely saturated, and allow the solution to react for a minimum of 4 hours. Rinse the complete wall surface thoroughly with clean water and allow drying.
- Prime all exposed areas with appropriate primer as for new surfaces.
- Chalked surfaces must be thoroughly brushed or prepared with high pressure water cleaning. NOTE: While this product can be used for sealing exterior chalked or slightly friable surfaces, it will not penetrate thick layers of powdery material. **Dulux Trade Bonding Liquid** or **Dulux Bonding Liquid**, which is un-pigmented, is preferred.

## **FILLING**

Fill all imperfections with the appropriate **Dulux Pre-Paint Filler** and spot prime filled areas with **Dulux Trade Alkali Resistant Primer** once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.

### HEALTH AND SAFETY INFORMATION

This product contains no added lead. Avoid contact with skin or eyes. Keep out of reach of children. If accidently swallowed, seek medical advice immediately and show this container to the doctor. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding should be used wherever possible.

If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used. Do not empty into drains or watercourses.

Ensure good ventilation during application and drying. It is recommended to use suitable protective clothing and equipment. To avoid the risk of spillage, always store and transport containers in a secure upright position. Refer to Material Safety Data Sheet for complete information.

## ADDITIONAL INFORMATION

Packaging White 5Lt, 20Lt

Tint Bases 5Lt, 20Lt

Storage Conditions Store under cool dry conditions away from direct sunlight,

heat and extreme cold.





## ADDITIONAL INFORMATION

Disclaimers Colour references are as accurate as modern printing will

allow. Please refer to the in-store stripe cards for an

accurate representation of the colour.

Among others, the following factors may affect final colour appearance: product sheen and texture, colour and light reflections, application, surface texture and preparation.

For best colour and sheen consistency, it is advisable to use containers of the same batch number, to mix different batches together in a large container, or to finish in a corner

before starting a new container.

Tinting Protocol The tint base containers are only filled to levels which are

specific for each tint base to allow the calculated volume of colourants to be added in order to achieve the volume indicated on the container after tinting. Tint bases and colourants are unfinished products which should not be used on their own. Only once the prescribed colourant is added to the specific tint base will the finished product

comply with the technical features and related information as

set out in this Technical Data Sheet.

# TDS STANDARD DISCLAIMER

The recommendations contained herein are given in good faith and meant to guide the specifier or user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Dulux control.

Important Note; Technology may change with time, necessitating changes to this Technical Data Sheet (TDS).

It is the responsibility of the user to ensure that the latest TDS is being used for reference. Dulux Technical Data Sheets are available on our website <a href="www.duluxtrade.co.za">www.duluxtrade.co.za</a> or please contact: Dulux On-Line on 0860 330 111. Email ZA.Helpline@akzonobel.com

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